

I found the web site for King Architectural Metals ([www.kingmetals.com/](http://www.kingmetals.com/)) I was amaze of all the things that they sale. The Little Guy was made using some of the items that I purchased. I am putting the information on the web for people who enjoy welding and who are looking for something fun to make. Feel free to copy or change it to fit your personal needs. I chose to have the Little guy flying a kite, but there are an unlimited number of other possibilities like having him holding a lamp, table top, mirror, etc. I painted the Little Guy using 1 Shot Paint. Have fun!

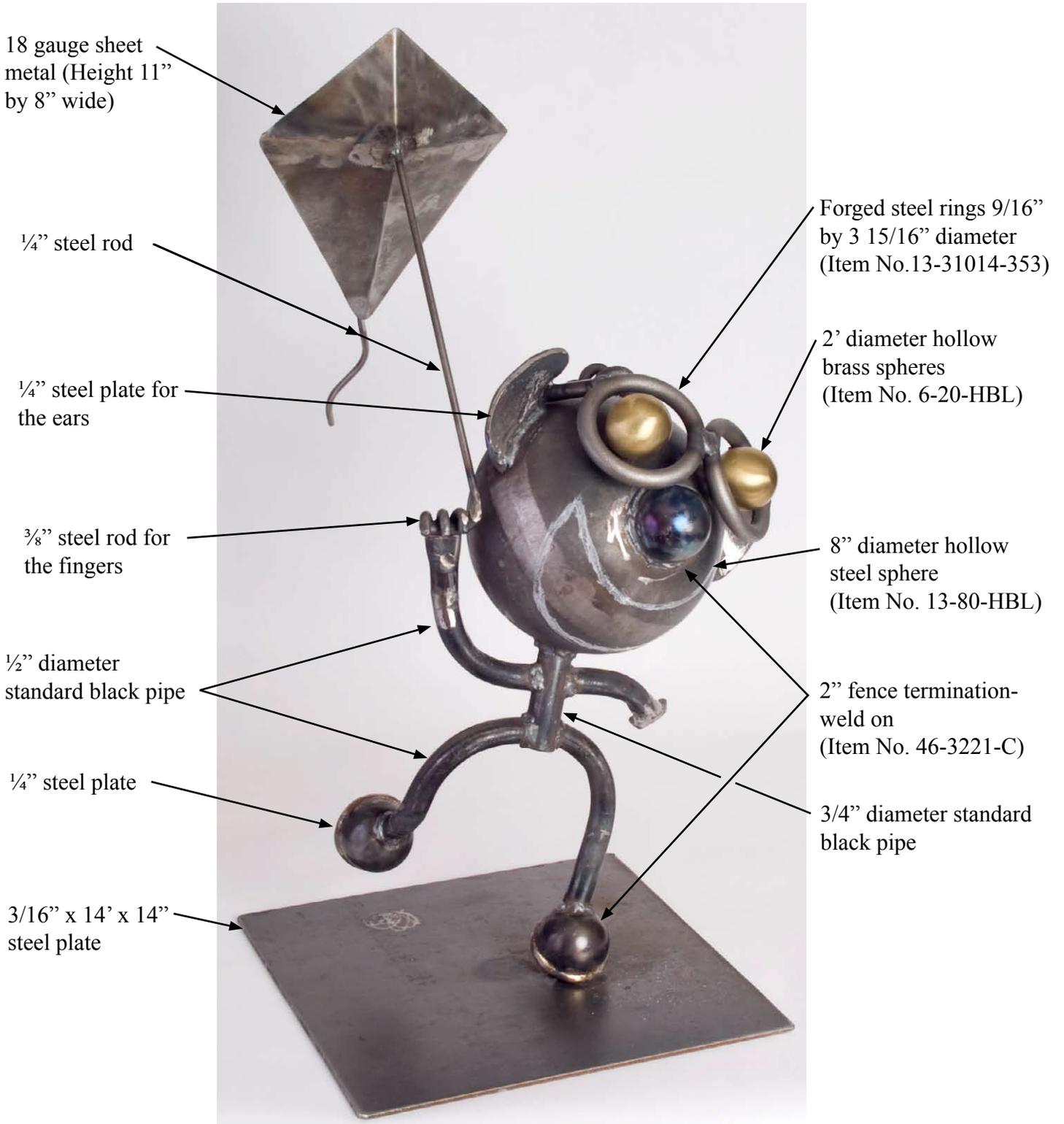
If you enjoy the information on my web site [www.zannjones.com](http://www.zannjones.com), a link to the web site would be appreciated so I can improve the web site ranking with Google.



**Zann Jones**  
[www.zannjones.com](http://www.zannjones.com)

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The material that was used to make the Little Guy is shown on the pictures. The items that were order from King Architectural Metal are indicated by their Item Number. Hopefully their Item Numbers do not change.





A oxygen acetylene torch was used to modified the Forge Steel Spiral Topper (Item No. 13-3013-491)

The brass sphere was attached to the head using a threaded stud. Both the brass sphere and head were drilled and tapped for the studs. The stud was solder to the head to prevent it from turning. The solder in the stud's threads was removed by a wire brush while the solder was still in a molten state.



The ¼” steel plate and the 2” fence termination-weld on (Item No. 46-3221-C) was attached using brazing rod. For painting purposes I was wanting a more defined line between the two items. Brazing provides a more well defined line when compared to welding.

